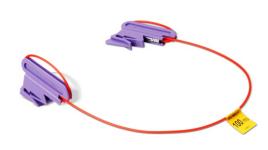
# Shock★Star DC Relay

PRODUCT INFORMATION BROCHURE

Shock\*Star DC Relay detonators are designed to provide accurate delay timing between the individual rows of blast holes using detonating cord as a primary initiation system. They can be used for developing various delay patterns.

DC Relay consists of a 45 cm Shock Tube, two detonators and two plastic blocks. The detonators are attached to



each end of the Shock Tube and are inserted into plastic connector blocks. The connector blocks are specially designed for fast and easy detonating cord connections.

#### **BENEFITS**

- 400 mg base charge to ensure reliable initiation of 5 g detonating cord.
- Connector blocks color coded to the delay time of the detonators.
- Bidirectional use.

### **DELAY SEQUENCE**

| Nominal delay (ms) | 9 | 17 | 25 | 35 | 50 | 65 | 100 | 200 |
|--------------------|---|----|----|----|----|----|-----|-----|
|--------------------|---|----|----|----|----|----|-----|-----|





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### **TECHNICAL DESCRIPTION**

| Detonator                       |   |  |  |
|---------------------------------|---|--|--|
| Detonator shell material        | Aluminum  |  |  |
| Base charge                     | 400 mg  |  |  |
| Water pressure resistance       | 0.005 MPa / 7 days  |  |  |
| Shelf life (storage conditions) | 2 years (-30 °C to +40 °C, R.H. max. 65%) in original, sealed package         |  |  |
| Label marking                   | Delay #, Detonator type, Delay ms, ST length, Data matrix code (traceability) |  |  |
| Shock Tube                      |   |  |  |
| Velocity of detonation          | 2,000 ± 100 m/s   |  |  |
| Color                           | Red   |  |  |

### **PACKAGING DETAILS**

| Shock Tube length (m) | Packaging 1.4B UN 0361 |             |             |  |  |  |
|-----------------------|------------------------|-------------|-------------|--|--|--|
|                       | Units / Bag            | No. of Bags | Units / Box |  |  |  |
| 0.45                  | 10                     | 6           | 60          |  |  |  |

Packaging: Cardboard carton of outer dimension 390x235x295mm

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