

PRODUCT INFORMATION BROCHURE

1.5D

TRENCH PRO



Trench Pro bulk emulsion is specifically formulated to provide maximum energy and resistance to transient shock pressure in the pipeline, trenching, underwater, and other severe blasting applications.

ADVANTAGES

- 100% borehole coupling and high energy produce maximum performance
- Excellent water resistance promotes success in challenging water conditions
- Resistance to dynamic pre-compression assures performance, even in the most critical and challenging applications

PRODUCT OVERVIEW

TECHNICAL DESCRIPTION

Trench Pro bulk emulsion is a solid sensitized ANE that is specially formulated to provide maximum energy and resistant to transient shock pressure in the pipeline, trenching, and other severe blasting applications

APPLICATION RECOMMENDATIONS

- For surface applications of this product, a minimum 1/3 lb cast booster (Green Cap DC or Eagle 150) is recommended
- For underground applications, a minimum 8g cast booster (Gold Nugget) or an appropriately sized Red D Prime cartridge is recommended
- Minimum borehole diameter 1 3/4" (44mm)
- Austin Powder accepts no responsibility for any loss or liability arising from use of this product in ground containing pyritic or other reactive material
- Consult your Austin Powder Technical Representative for advice on all application recommendations

PROPERTIES

| Properties | | Value |
|---------------------------------------|--------|-----------|
| Density [g/cc] | | 1.2 |
| Oxygen Balance [%] (1) | | -7.7 |
| Water Resistance | | Excellent |
| Relative Weight Strength (1) | | 88 |
| Relative Bulk Strength (1) | | 129 |
| Velocity of detonation (confined) (2) | [ft/s] | 20,000 |
| | [m/s] | 5,500 |

Relative properties derived from an ANFO density = $0.82 \text{ g/cc} \ @ 100 \text{ bar}$ Relative energy values based on ANFO = 100 cm

Notes

- (1) Theoretical values based on Austin modeling which assumes ideal detonation. Values calculated with other codes may differ.
- (2) The velocity of detonation will depend on application, diameter and confinement.

PRIMING

Trench Pro is a booster-sensitive explosive and must be in direct contact with an appropriately sized Trenchprime or equivalent cast booster. Use with detonating cord is not recommended.

SHELF LIFE, STORAGE & DISPOSAL

- Store in accordance with all applicable local, state, provincial, and federal laws.
- Six months from the date of manufacture under good storage conditions.

TRANSPORT - UN CLASSIFICATION

Shipping Name: Explosive, Blasting, Type E

Class & Division: 1.5D ID Number: UN 0332

US DOT REFERENCE NUMBER

EX-2008120354

Disclaimer of Warranties and Limitations of Liabilities: Products described in this document are sold by Austin Powder without warranty; express, implied or statutory or as to MERCHANTABILITY, except as expressly stated in Austin Powder's straight bill of lading. Under no circumstances shall seller be liable for loss of anticipated profits, consequential damages or incidental damages. For more information and service locations please contact Austin Powder's headquarters:



Our Mission is to improve the world we live in through the safe and responsible use of explosives.