

PRODUCT INFORMATION BROCHURE



EMULEX 1



Emulex 1 is a detonator sensitive emulsion than has an excellent combination of velocity of detonation and good properties for gas generation. Widely used in mining, quarries and construction works. Suitable for use as a column load or bottom charge.

Emulex 1 is also suitable for tunneling applications and for use as booster for less sensitive explosives such as blasting agents (E.g. ANFO).

PRODUCT OVERVIEW

PROPERTIES

Nominal density [g/cm³]	1.20	
Oxygen balance [%] (1)	+2.0	
Gas volume [L/kg] (1)	991	
Heat of explosion [kJ/kg] (1)	3,041	
RWS [ANFO=100]	83	
RBS [ANFO=0.82 g/cm ³] 111		
Nominal VOD [m/s] (2) (unconfined)	4,500 (Ø < 50mm) ⁽³⁾ 5,000 (Ø ≥ 50mm) ⁽³⁾	

Notes:

- (1) Energy values are calculated using Explo 5, a thermo-dynamic computer code employed by Austin Powder Company. Other computer codes may give different values.
- ⁽²⁾ The velocity of detonation will depend on application, diameter and confinement.
- ⁽³⁾ Value obtained starting with detonator with base load of 400 mg of PETN.

BENEFITS

- High energy allows an extended drilling pattern for more economical blasting cost.
- Develops excellent gas volume for heave displacement.
- Low amount of toxic fumes.
- Excellent water resistance.
- Good handling due to stiff cartridges.
- Good borehole coupling when the diameter of product applied is matched to the dimensions of the blast hole.

STANDARD PACKAGING

Cartridge size [mm]	Cartridge / Box Units	Net weight box (± 3%) [kg]	Gross box weight (± 3%) [kg]
50 x 500	21	25.0	
60 x 500	15		26.2
70 x 500	11		
80 x 500	8		

Notes: Other sizes are available on request.

USE

- Lower temperature limit -20 °C
- Upper temperature limit +60 °C
- Minimum detonator 0.64 g PETN or detonator of comparable strength
- Do not initiate with detonating cord
- Maximum static overpressure 0,3 MPa (3 bar) for 24 hours.
- Not for use in hazardous environments where flammable gases or dust may exist.
- Austin accepts no responsibility for any loss or liability arising from use of the product in ground containing pyritic or other reactive material
- Do not cut or squeeze cartridges when loading

SHELF LIFE, STORAGE & DISPOSAL

- Shelf life is 12 (twelve) months from the date of manufacture.
- This product must be stored in magazines for high explosives.
 These magazines must meet the current legal requirements.
- In case of presenting the following condition, do not guaranteed the shelf life:
 - Lower temperature limit 0 °C (the storage will be only for 3 months if the temperature is constant, by down 0 °C until -10 °C)
 - Maximum temperature storage 30 °C (the storage will be only for 3 months if the temperature is constant, by above 30 °C)
- Disposal: In accordance with local and national legal requirements. In doubt contact your supplier or the manufacturer.

TRANSPORT - UN CLASSIFICATION

Shipping Name: EXPLOSIVE, BLASTING, TYPE E. Class & Division: 1.1D ID Number: UN 0241

Contact your local Austin Powder representative for further information.

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Our Mission is to improve the world we live in through the safe and responsible use of explosives.